

Basis	Adhesive for alu boards, slow
Resin	Adhesive for alu boards
Hardener	hardener slow
Colour	alu grey
Further hardeners	hardener fast

Applications

- Bonding of ebaboard T
- Bonding of ebaboard W
- Bonding of ebablock alu

Properties

- slow curing
- high strength
- very excellent filling- and flow properties
- curing at room temperature

Processing data

Product		Mixture Adhesive for alu boards	Resin Adhesive for alu boards	Hardener hardener slow
Colour		alu grey	alu grey	yellow transparent
Mixing ratio	p. b. w.		100	15
Viscosity at 25°C	mPas	thixotrop	thixotrop	1500 ± 200
Density at 20°C	g / cm ³	1,75 ± 0,05	1,80 ± 0,05	1,0 ± 0,02
Pot life 100 g / 20°C	min.	45 - 60	-	-
Curing time at RT	hrs.	-	-	-

Sales units (packages)

Units	Adhesive	Adhesive for alu boards	1,000 kg
	Hardener	hardener slow	0,150 kg

Processing instructions

Please stir material thoroughly before use. The adhesive is applied one-sided on adherend surface and is fixed by loading or slight tensioning.

Bondings are ready for handling after approx. 5 hours.

Postcuring over night.

Consumption: approx. 800 - 1000 g/m²

In General

The adhesive is a two-component-system on an epoxy resin base, which cures at room temperature. According to required processing time the hardener „fast“ and „slow“ are available.

The adhesive shows several advantages:

- high stability
- weather- and humidity resistant
- excellent filling properties

Storing

At room temperature (18 – 25°C) and closed original containers storage life is 9 months.

Partly used containers have to be closed always and the material has to be used up as soon as possible.

Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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