

Basis **Adhesive for boards**
 Resin **Adhesive for boards**
 Hardener **Hardener adhesive for boards**

Colour beige
 Further colours redbrown / green / grey / ochre / yellow / blue

Applications

- Bonding of ebazell 250
- Bonding of ebazell 350
- Bonding of ebaboard L
- Bonding of ebaboard 60
- Bonding of ebaboard S
- Bonding of ebaboard 1200
- Bonding of ebaboard PW 920
- Bonding of ebaboard LX
- Bonding of eablock M 04
- Bonding of eablock 140
- Bonding of ebaboard 140

Properties

- high strength
- very excellent filling- and flow properties

Processing data

Product		Mixture Adhesive for boards	Resin Adhesive for boards	Hardener Hardener adhesive for boards
Colour		beige	red brown	brown
Mixing ratio	p. b. w.		100	53
Viscosity at 25°C	mPas	thixotrop	thixotrop	200 ± 50
Density at 20°C	g / cm ³	1,18 ± 0,02	1,16 ± 0,02	1,22 ± 0,02
Pot life 100 g / 20°C	min.	5 - 7	-	-
Curing time at RT	hrs.	-	-	-

Sales units (packages)

Units	Resin	Adhesive for boards	0,260 kg / 1,000 kg / 5,000 kg
	Hardener	Hardener adhesive for boards	0,140 kg / 0,540 kg / 2,700 kg

Processing instructions

Please stir material thoroughly before use. The adhesive is applied one-sided on adherend surface and is fixed by loading or slight tensioning.

Bondings are ready for handling after approx. 3-4 hours.
Mechanical machining should be executed only after 6-8 hours.

Consumption: approx. 600 - 700 g/m²

We recommend to apply the adhesive with a spreading comb.

In General

The adhesive is a two-component-system on Polyurethane base, which cures at room temperature. It is consisting of a filled base component and an isocyanate hardener (MDI).

The adhesive shows several advantages:

- high stability
- weather- and humidity resistant
- excellent filling properties

Storing

At room temperature (18 – 25°C) and closed original containers storage life is 9 months.
Partly used containers have to be closed always and the material has to be used up as soon as possible.

Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.
Non-cured products are waste which is subject to inspection and has to be disposed accordingly.
In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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