

Basis	Adhesive for eblock® K
Resin	Adhesive eblock K Comp. A
Hardener	Adhesive eblock K Comp. B
Colour	salmon pink

### Applications

- Bonding of eblock K

### Properties

- very high abrasion
- very shock resistant
- very well workable

### Processing data

Product		Mixture Adhesive for eblock® K	Resin Adhesive eblock K Comp. A	Hardener Adhesive eblock K Comp. B
Colour		salmon pink	transparent	salmon pink
<b>Mixing ratio</b>	<b>p. b. w.</b>		<b>100</b>	<b>100</b>
Viscosity at 25°C	mPas	thixotrop	thixotrop	330 ± 50
Density at 20°C	g / cm <sup>3</sup>	1,20 ± 0,02	1,04 ± 0,02	1,34 ± 0,02
Pot life 100 g / 20°C	min.	6 - 8	-	-
Curing time at RT	hrs.	6 - 8	-	-

### Sales units (packages)

Units	Comp. A	Adhesive eblock K Comp. A	0,200 kg
	Comp. B	Adhesive eblock K Comp. B	0,200 kg

## Processing instructions

Bondings are ready for handling after approx. 3-4 hours.  
Mechanical machining should be executed only after 6-8 hours.

### Preparation:

The areas, which have to be adhered, have to be free from grease and dust.  
Afterwards the boards can be bonded with light pressure.

Consumption: approx. 450 - 650 g/m<sup>2</sup>

We recommend to apply the adhesive with a spreading comb.

## In General

The adhesive is a two-component-system on Polyurethane base, which cures at room temperature.

## Storing

At room temperature (18 – 25°C) and closed original containers storage life is 9 months.  
Partly used containers have to be closed always and the material has to be used up as soon as possible.

## Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

## Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.  
Non-cured products are waste which is subject to inspection and has to be disposed accordingly.  
In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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