

Basis	<b>Putty for eboard PW 920</b>
Resin	<b>Putty for eboard PW 920</b>
Hardener	<b>Hardener for polyester</b>
Colour	green

## Applications

- Repairing for eboard PW 920

## Properties

- millable after 20 - 30 min.
- very well workable (contains no abrasive fillers)
- dense structure

## Processing data

Product		Mixture Putty for eboard PW 920	Resin Putty for eboard PW 920	Hardener Hardener for polyester
Colour		green	green	white
<b>Mixing ratio</b>	<b>p. b. w.</b>		<b>100</b>	<b>2</b>
Viscosity at 25°C	mPas	thixotrop	thixotrop	thixotrop
Density at 20°C	g / cm <sup>3</sup>	1,70 ± 0,03	1,70 ± 0,03	1,15 ± 0,03
Pot life 200 g / 20°C	min.	4 - 6	-	-
polishable at RT after	min.	20 - 30	-	-

## Sales units (packages)

Units	Putty	Putty for eboard PW 920	0,250 kg
	hardener	Hardener for polyester	0,060 kg

## Processing instructions

The substrate should be carefully cleaned from any dirt, grease and former paint residues and down to. After 20-30 minutes curing time the paste can be grinded in dry or wet condition. Reaction substrate (wash-primer), synthetic resin or nitro-combination primer are not suitable as substrate for **ebalta** repair paste, as there would probably occur adhesion difficulties with these substrates.

## In General

The putty material for **ebboard** PW 920 is a two-component-filler on Polyester base. Due to that the coating can be ground already after a short while. The putty for **ebboard** PW 920 can be ground in dry or wet condition. The abrasive dust contains no substances which are hazardous to health, but should be exhausted due to cleanness. The adhesion on wood, plastic and metal is excellent.

The filler for **ebboard** PW 920 can be easily and gently processed with woodworking tools. The relining of flutes is also possible.

## Storing

At room temperature (18 – 25°C) and closed original containers storage life is 6 months.  
Partly used containers have always to be closed and the material has to be used up as soon as possible.

## Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

## Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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